

Common Closure Application Torque

Neck Finish (mm)	Application Torque (inch-pounds)	Removal Torque (inch-pounds)
8	3 - 7	2 - 4
10	4 - 8	2 - 4
13	5 - 9	3 - 5
15	5 - 9	3 - 5
18	7 - 10	3 - 5
20	8 - 12	4 - 6
22	9 - 14	4 - 6
24	10 - 18	4 - 11
28	12 - 21	5 - 12
30	13 - 23	6 - 14
33	15 - 25	6 - 15
38	17 - 26	7 - 16
43	17 - 27	7 - 20
48	19 - 30	8 - 18
53	21 - 36	9 - 22
58	23 - 40	10 - 24
63	25 - 43	10 - 26